



**NOTES:**

1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN  $\phi 0.035$  [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
8. REF-OPERATING TEMPERATURE -20°C TO 125°C.
9. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

5	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
4	2	-015 VITON	O-RING -015 VITON 75
3	1	271R1060A	4 WIRE TERMINATED ASSEMBLY, 14 AWG ETFE TEFZEL, TIN PLATED COPPER, 1 EACH COLOR LEAD: BLACK, WHITE, GREEN, RED
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	1374M	HOUSING SP11M-E
<b>ITEM</b>	<b>QTY</b>	<b>PART NUMBER</b>	<b>DESCRIPTION</b>

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DESCRIPTION SP11M-E-150-4-TZ14-4T-21	
PART NUMBER <b>4509</b>	MATERIAL NOTED
REVISION LEVEL -	PROJECTION ☉ ◻

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5  
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005  
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS