



NOTES:

1. LEAK TEST: 200 PSI, NO BUBBLES 1 MINUTE MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. COSMETIC SURFACE VOIDS SMALLER THAN  $\phi 0.035$  [.89] ARE ACCEPTABLE.
7. REF-OPERATING TEMPERATURE -20 °C TO 125 °C.
8. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
9. DIMENSIONS ARE INCHES [millimeters].

5	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
4	1	-905 VITON	O-RING -905 VITON 75
3	2	E22 19 RED	WIRE 22E MIL-W-16878/4 .010 19/#34
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	2074	HOUSING SO8-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

**PAVE technology co.**

2751 Thunderhawk Court  
Dayton, OH 45414-3445  
U.S.A.  
tel (937) 890-1100  
fax (937) 8905165  
www.pavetechnologyco.com

DESCRIPTION  
SO8-SS-150-2-TE22-24-24

PART NUMBER  
**4557**

MATERIAL NOTED

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$   
X.X DECIMAL  $\pm 0.1$  X.XX DECIMAL  $\pm 0.02$  X.XXX DECIMAL  $\pm 0.005$   
ANGLES  $\pm 1$  DEGREE SURFACE FINISH 128 microinch RMS