**SCALE 2:1**

**SP6 INSTALLATION PORT**

**REPLACE O-RINGS IF REMOVED FROM PORT**

**TRUARC N5000-37 OR EQUAL**

**RECOMMENDED RETAINING RING**

**PAVE-Seal 150**

**EPOXY BLACK**

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<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
<th>REVISION</th>
</tr>
</thead>
<tbody>
<tr>
<td>SP6L-E-150-2-mPPE26-96-48</td>
<td>4580 A</td>
<td>4580 A</td>
<td>4580 A</td>
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</tbody>
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**NOTES:**

1. **LEAK TEST:** 500 PSI, NO BUBBLES 2 MINUTES MINIMUM.
2. **HYPOT 630 VDC, 500 MEGOHMS MINIMUM 0.01**
3. **SECOND MINIMUM WIRE TO WIRE.**
4. **ALL PARTS MUST PASS ALL TESTS.**
5. **WIRE POSITIONING IS APPROXIMATE & VARIABLE.**
6. **NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES. COSMETIC SURFACE VOIDS SMALLER THAN Ø 0.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.**
7. **REF-OPERATING TEMPERATURE -20°C TO 110°C.**
8. **PAVE-Seal CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.**
9. **DIMENSIONS ARE INCHES [millimeters].**
10. **THIS PART IS RoHS COMPLIANT.**