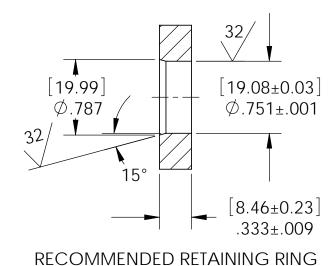


SPF12 INSTALLATION PORT



TRUARC #5100-75 OR EQUAL

- 1. LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM.
- 2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- 5. WIRE COLOR POSITIONING IS VARIABLE.
- 6. NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN \emptyset 0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
- 7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
- 8. REF-OPERATING TEMPERATURE -20 °C TO 80 °C.
- 9. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
- 10. DIMENSIONS ARE INCHES [millimeters].
- 11. PAVE-SEAL CAN BE A BI-DÎRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

13	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED			
12	1	-016 VITON	O-RING -016 VITON 75			
11	1	PC26 YELLOW	WIRE 26PVC UL1007 .016 7/#34			
10	1	PC26 WHT/BLU	WIRE 26PVC UL1007 .016 7/#34			
9	1	PC26 WHITE	WIRE 26PVC UL1007 .016 7/#34			
8	1	PC26 RED	WIRE 26PVC UL1007 .016 7/#34			
7	1	PC26 GREEN	WIRE 26PVC UL1007 .016 7/#34			
6	1	PC26 GRAY	WIRE 26PVC UL1007 .016 7/#34			
5	1	PC26 BROWN	WIRE 26PVC UL1007 .016 7/#34			2751 Thunderhawk Court Dayton, OH 45414-3445
4	1	PC26 BLUE	WIRE 26PVC UL1007 .016 7/#34	PAVE tedino	<u> ,</u>	U.S.A. tel (937) 890-1100 fax (937) 8905165
3	8	PC26 BLACK	WIRE 26PVC UL1007 .016 7/#34	DESCRIPTION		www.pavetechnologyco.com
2	A/R	PAVE-Seal 150	EPOXY BLACK	SPF12-E-150-16-PC26-18-6		
1	1	0130	HOUSING SPF12-E	PART NUMBER	MATERIAL NOTED	
ITEM	QTY	PART NUMBER	DESCRIPTION	4627	REVISION A	PROJECTION O

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005 ANGLES +1 DEGREE SURFACE FINISH 128 microinch RMS