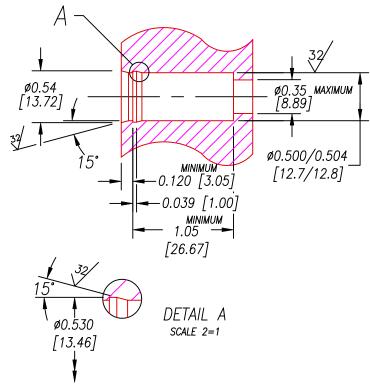


SP8L INSTALLATION PORT



RECOMMENDED RETAINIG RING TRUARC N5000-50 OR EQUAL REPLACE O-RINGS IF REMOVED FROM PORT

- 2. FINAL LEAK TEST: HE LEAK TEST @1 ATM. 10x10^-9 CC/S OR LESS.
- 3. HYPOT 630 VDC 500 M Ω 0.01 SEC MINIMUM, WIRE TO WIRE.
- 4. CONTINUITY TEST: $<.5\Omega$ WIRE END TO END.
- 5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE AFTER THERMAL CYCLING PARTS FROM -40°C TO 125°C, 3 CYCLES, 1 HOUR HOLD AT TEMPERATURE.
- 6. ALL PARTS MUST PASS ALL TESTS.
- 7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
- 8. WIRE POSITIONS ARE APPROXIMATE & VARIABLE.
- 9. NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN \$0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
- 10. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
- 11. DIMENSIONS ARE INCHES [millimeters]
- 12. REF-OPERATING TEMPERATURE RANGÉ -40°C TO 125°C.
- 13. VISUAL INSPECTION OF CLEALINESS PRIOR TO PACKAGING, NO VISABLE PARTICULATES UNDER 10X MAGNIFICATION (LIGHTED ROOM ASSUMED).
- 14. PAVE—SEAL CAN BE A BI—DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

6	A/R	BRAYCOTE 601EF	GREASE VACUUM BRAYCOTE 601EF H
5	1	-012 NITRILE 90	0-RING -012 DTD5594A 90
4	8	TZ26 WHT	WIRE 26 AWG ESCC 390101203B
3	2	TZ22 WHT	WIRE 22 AWG ESCC 390101205B
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	1226L	HOUSING SP8L-E
ITEM	QTY	PART#	DESCRIPTION
			· · · · · · · · · · · · · · · · · · ·

PAVE technology co.

4639

2751 Thunderhawk Court Dayton, Ohio 45414-3445 U.S.A. (937)890-1100 ax (937)890-5165

SP8L-E-150-8/2-TZ26/22-508mm-635mm

PART NUMBER

revison Level PROJECTION \bigcirc

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5.X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS