



NOTES:

1. LEAK TEST: 250 PSI, NO BUBBLES 30 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. COSMETIC SURFACE VOIDS SMALLER THAN Ø0.035 [.89] ARE ACCEPTABLE.
7. REF-OPERATING TEMPERATURE -20°C TO 125°C.
8. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
9. DIMENSIONS ARE INCHES [millimeters].

3	A/R	PAVE-Seal 150	EPOXY BLACK
2	1	E20 GREEN	WIRE 20E MIL-W-16878/4 0.10 7/#28
1	1	4652	HOUSING PT4-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

**PAVE technology co.**

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DESCRIPTION  
PT4-SS-150-1-TE20-25-25

PART NUMBER  
**4644**

MATERIAL NOTED

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5  
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005  
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS