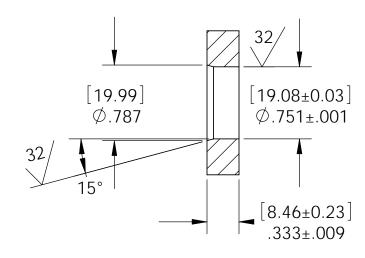


SPF12 INSTALLATION PORT



RECOMMENDED RETAINING RING TRUARC #5100-75 OR EQUAL

NOTES:

- LEAK TEST: 80 PSI, NO BUBBLES 4 MINUTES MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 1000 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN \emptyset 0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
- DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
- REF-OPERATING TEMPERATURE -30°C TO 125°C.
- REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
- DIMENSIONS ARE INCHES [millimeters].
- 11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY.
- 13. PART IS ROHS COMPLIANT.

5	A/R	Parker O-lube	LUBRICANT O-RING BARIUM-BASED	Г		
4	1	-016 BUNA	O-RING -016 BUNA 75	O		2751 Thunderhawk Court Dayton, OH 45414-3445
3	5	EE16 BLACK	WIRE 16EE MIL-W-16878/5 .015 19/#29	PAVE leding	્રજી ાછુહો	U.S.A. tel (937) 890-1100
2	A/R	PAVE-Seal 150	EPOXY BLACK	0,		fax (937) 8905165 www.pavetechnologyco.com
1	1	0130	HOUSING SPF12-E	DESCRIPTION	TEE1/ 10 10	
ITEM	QTY	PART NUMBER	DESCRIPTION	SPF12-E-150-5-TEE16-18-18		
				PART NUMBER	MATERIAL NOTED	
				4829	REVISION LEVEL -	PROJECTION (O)