



RECOMMENDED RETAINING RING
TRUARC N5000-56 OR EQUAL

NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 5.5 MINUTES MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN $\phi 0.035$ [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
8. REF-OPERATING TEMPERATURE -20°C TO 125°C.
9. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
10. DIMENSIONS ARE INCHES [millimeters].
11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

13	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
12	2	-012 VITON	O-RING -012 VITON 75
11	1	TZ22 YLW 19	WIRE 22TZ MILW22759/44A .006 19/#34
10	1	TZ22 WHT 19	WIRE 22TZ MILW22759/44A .006 19/#34
9	1	TZ22 VIOLET 19	WIRE 22TZ MILW22759/44A .006 19/#34
8	1	TZ22 RED 19	WIRE 22TZ MILW22759/44A .006 19/#34
7	1	TZ22 ORG 19	WIRE 22TZ MILW22759/44A .006 19/#34
6	1	TZ22 GREY 19	WIRE 22TZ MILW22759/44A .006 19/#34
5	1	TZ22 GRN 19	WIRE 22TZ MILW22759/44A .006 19/#34
4	1	TZ22 BROWN 19	WIRE 22TZ MILW22759/44A .006 19/#34
3	1	TZ22 BLUE 19	WIRE 22TZ MILW22759/44A .006 19/#34
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	1226M	HOUSING SP8M-E
ITEM	QTY	PART NUMBER	DESCRIPTION

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DESCRIPTION
SP8M-E-150-9-TZ22-12-120

PART NUMBER
4851

MATERIAL NOTED

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005
ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS