NOTES:

1. Helium leak rate less than 1 x 10^-6 cc/sec @ 1 atm.

2. M-5015 MATELABLE O-RING SIDE SOCKET RECEPTACLE.

3. ELECTRICAL TEST: 1. OHM MAX Pin 4 To Socket A

Pass thru Assy

- O-RING 213
- 0.875-20 UNF-2A
- 1.000
- 0.03
- 2.0
- 8.96
- PROPER LOCKING THREAD
- VITON
- 1/3 MAX Pin 3X
- POLARIZING KEY/ Pin
- SHOWN NORMAL KEY PIN
- #16 PIN 150
- PLASSEAL PROPEL
- 4.875-20 BRES 316
- THIS SURFACE VISIBLE FOR RESISTANT VIBRATION THREAD SPIRALLOCK PROPEL

All dimensions and tolerances apply to finished part.

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Machining/Close Toleranced Parts
612.0x792.0

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