NOTES:
1. LEAK TEST: 300 PSI N2 FOR 6 MINUTES MIN
   NO VISIBLE BUBBLES.
2. HYPOT 630 VDC 500 MEGOHMS .01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. NO SHORTS WIRE TO WIRE, SHIELDS, OR HOUSING.
4. CHECK JOB ORDER INSTRUCTIONS FOR DASH NUMBER & CABLE LENGTH.
5. INCLUDE BAR CODE TICKET FOR EACH ITEM IN CONTAINER. ON PARTIAL SHIPMENT SEND CARDS WITH INITIAL SHIPMENT & HANDWRITE QUANTITY SHIPPED ON TICKET.

END PREP DETAILS

STEP 1

FOIL AND SHIELD, 3 WIRE GROUPS, EXCESS REMOVED

SHRINK BLACK TUBING OVER (3) DRAIN WIRES DRAIN= UNINSULATED

MATL: ITEM 5
3 PC'S x 5.66" LONG, BLACK

STEP 2

SHRINK TUBING OVER DRAIN=WHITE/RED

SHRINK TUBING OVER DRAIN=BLUE+GRAY+PURPLE

SHRINK TUBING OVER DRAIN=ORANGE+GREEN+BROWN

MATL: ITEM 2
1 PC x .76 LONG, BLACK

ITEM 4
2 PC'S x .76 LONG, BLACK

STEP 3

SHRINK TUBING OVER CABLE & WIRE BUNDLE

MATL: ITEM 3
1 PC x 1.03 LONG, BLACK

ITEM: QTY: PART# DESCRIPTION
9: A/R: SN96: SOLDER
1: 1FT: EE26 UL1180W/BU: WIRE 26EE UL1180 WHT+BLU STRIPE
7: A/R: PAVESEAL 200: EPOXY
6: NOTE 4: 645364-4-01: CABLE 12W EE26 SHLD DRAIN CUST SUPPLIED
5: .42FT: FIT-105-3/64: TUBING SHRINK 3/64" IRR, PVC A
4: .13FT: FIT-221-1/8: TUBING SHRINK 1/8 IRR POLY AL
3: .09FT: FIT-221-3/8: TUBING SHRINK 3/8" IRR POLY AL
2: .07FT: FIT-221-3/32: TUBING SHRINK 3/32" IRR POLY N
1: 0073: HOUSING PTN12-SS

ITEM# DESCRIPTION
1185-