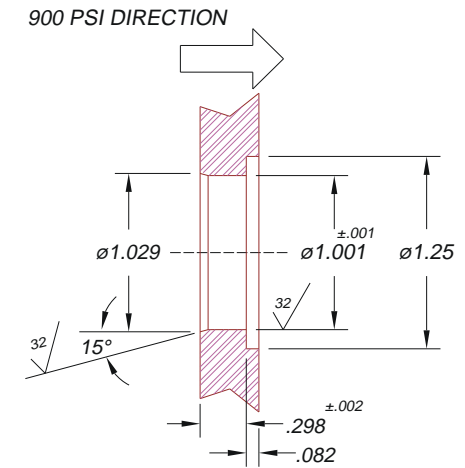


LEAK TEST PORT



NOTES:

1. LEAK TEST: 900 PSI, NO BUBBLES 2 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 M .01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. THERMAL CYCLE: -65%%DF TO 185%%DF, 1 HR HOLD @ TEMP, 3 CYCLES
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL SPECIFICATIONS AND TESTS SUPERSEDE PAVE CATALOG SPECIFICATIONS.
6. EPOXY IS COMPATIBLE WITH FLUID R134A & POLYOESTER OIL.

13	2@52	E22 WHT/YEL CUS	WIRE E22 MIL-W-22759/11
12	1@52	E10 WHT/BRN CUS	WIRE E10 MIL-W-22759/11
11	1@52	E10 WHT/ORG CUS	WIRE E10 MIL-W-22759/11
10	1@52	E10 WHT/BLU CUS	WIRE E10 MIL-W-22759/11
9	1@52	E12 WHITE CUS	WIRE E12 MIL-W-22759/11
8	2@52	E12 WHT/GRY CUS	WIRE E12 MIL-W-22759/11
7	3@52	E14 WHT/BLK CUS	WIRE E14 MIL-W-22759/11
6	3@52	E14 WHT/GRN CUS	WIRE E14 MIL-W-22759/11
5	3@52	E14 WHT/RED CUS	WIRE E14 MIL-W-22759/11
4	A/R	PAVE-Seal 200	EPOXY BLACK
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM
2	1	-020 VITON	O-RING -020 VITON 75
1	1	VS-100-SO2	RETAINING RING -100 STAINLESS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5
 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION PAVE-Seal® Cable Harnesses

SPF16L-E-200-3/3/9/2-TE10/12/14/22-20-30

PART NUMBER

1243

PROJECTION

