



NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES "Y" MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. CONTINUITY TEST MATING CONNECTOR TO WIRE ENDS <1 OHM.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. VOIDS SMALLER THAN $\phi .035$ [.89] ARE ACCEPTABLE.
7. REF-OPERATING TEMPERATURE -20°C TO 125°C.
8. ITEM#8 IS SUPPLIED WITH ASSEMBLY BUT NOT SHOWN.
9. DIMENSIONS ARE INCHES [millimeters].
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

PAVE#	"X"	"Y"
1409	48 [1219]	2
1409-1	144 [3658]	6

ITEM	QTY	PART NUMBER	DESCRIPTION
8	1	SCP06DM16-10S	PLUG 3#12 ELECTROLESS NICKEL PLATED W/SR
7	4	4-40X.3125 SHCS	SCREW SHCS 4-40X.3125-SS
6	1	-215 VITON	O-RING -215 VITON 75
5	1	0183	NUT VS15-SS
4	3	EE12 WHITE	WIRE 12EE MIL-W-16878/5 .017 19/#25
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	1	SCP02ZM16-10P	RCPT 3#12 ELECTROLESS NICKEL PLATED
1	1	3299	HOUSING VS15L-SS

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DESCRIPTION
 VS15L-SS-150-3-TEE12-3102P-X*

PART NUMBER
1409*

MATERIAL NOTED

REVISION LEVEL
 E

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS