



1534-3	SPF12-E-150-B8866-45-7	45	7	4.43 FT
1534-2	SPF12-E-150-B8866-36-48	36	48	7.10 FT
1534-1	SPF12-E-150-B8866-50-5	50 MIN	5 MIN	4.98 FT
1534	SPF12-E-150-B8866-36-24	36 MIN	36 MIN	6.0 FT
ITEM ID	DESCRIPTION	X	Y	Z

- NOTES:
1. HE LEAK TEST @1 ATM. <math>10^{-7}</math> CC/S AIR EQUIVALENT. (AIR EQUIVALENT LEAK RATE/2.73 = ACTUAL He LEAK RATE), WITH O-RING CLEAN W/METHANOL BEFORE INSERTING INTO TEST PORT.
  2. 30 KVDC HYPOT TEST WITH .000005 AMPS MAXIMUM LEAKAGE TO LEAK TEST PORT.
  3. ALL TESTS ARE DONE AT ROOM TEMPERATURE & HUMIDITY.
  5. O-RING TO BE SHIPPED DRY, NO O-LUBE ALLOWED.
  6. CONTINUOUS CONTACT OF METHANOL TO VITON O-RING WILL CAUSE O-RING TO SWELL AND NOT SEAL PROPERLY.
  7. "PAVE" & "1534" MARKINGS APPROXIMATELY AS SHOWN.
  8. REFERENCE- RETAINING RING WALDES TRUARC #5100-75.

4	A/R	PAVE-Seal 150	EPOXY BLUE
3	1	-016 VITON	O-RING -016 VITON 75
2	1	0130	HOUSING SPF12-E
1	Z SEE TABLE	BELDEN 8866	CABLE 18 AWG 40KV
ITEM#	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5  
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

**PAVE** technology

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DESCRIPTION PAVE-Seal® Cable Harnesses SEE TABLE

**SPF12-E-150-B8866-36-36**

PART NUMBER	REVISION LEVEL
1534	F
PROJECTION	