NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN %0.035 ARE ACCEPTABLE.
7. CUSTOMER REQUIRES 90 MINIMUM WIRES PER ASSEMBLY.