



- NOTES:**
1. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM.
 2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).

5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. NO VOIDS LARGER THAN %C0.035 ARE ACCEPTABLE.
7. CUSTOMER REQUIRES 90 MINIMUM WIRES PER ASSEMBLY.

11	A/R	PAVESEAL 150	EPOXY BLACK
10	A/R	PARKER 0-LUBE	LUBRICANT O-RING BARIUM-BASED
9	10@4'	E28 ORANGE	WIRE 28E MIL-W-16878/4 .010 7/#36
8	17@4'	E28 GREEN	WIRE 28E MIL-W-16878/4 .010 7/#36
7	17@4'	E28 GRAY	WIRE 28E MIL-W-16878/4 .010 7/#36
6	17@4'	E28 BROWN	WIRE 28E MIL-W-16878/4 .010 7/#36
5	17@4'	E28 BLACK	WIRE 28E MIL-W-16878/4 .010 7/#36
4	17@4'	E28 BLUE	WIRE 28E MIL-W-16878/4 .010 7/#36
3	1	-226 VITON	O-RING -226 VITON 75
2	1	0185	NUT VS26-SS
1	1	1531	HOUSING VS26-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION **PAVE-Seal® Cable Harnesses**
VS26-SS-150-95-TE28-24-24

PART NUMBER **1785**

REVISION LEVEL **A**

PROJECTION