



**NOTES:**

1. HE LEAK TEST @1 ATM. <math>10^{-8}</math> CC/S.
2. HYPOT 630 VDC 500 MW .01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL SPECIFICATIONS AND TESTS SUPERSEDE PAVE CATALOG SPECIFICATIONS.

15	3@80"	EE24 WHITE	WIRE 24EE MIL-W-16878/5 .014 7/#32
14	3@80"	EE24 VIOLET	WIRE 24EE MIL-W-16878/5 .014 7/#32
13	3@80"	EE24 GRAY	WIRE 24EE MIL-W-16878/5 .014 7/#32
12	3@80"	EE24 BLUE	WIRE 24EE MIL-W-16878/5 .014 7/#32
11	3@80"	EE24 RED	WIRE 24EE MIL-W-16878/5 .014 7/#32
10	3@80"	EE24 GREEN	WIRE 24EE MIL-W-16878/5 .014 7/#32
9	3@80"	EE24 BROWN	WIRE 24EE MIL-W-16878/5 .014 7/#32
8	3@80"	EE24 ORANGE	WIRE 24EE MIL-W-16878/5 .014 7/#32
7	3@80"	EE24 YELLOW	WIRE 24EE MIL-W-16878/5 .014 7/#32
6	3@80"	EE24 BLACK	WIRE 24EE MIL-W-16878/5 .014 7/#32
5	1	1014	NUT VS18 SS
4	A/R	SUPER O-LUBE	LUBRICANT O-RING
3	1	-219 VITON	O-RING -219 VITON 75A
2	A/R	PAVE-Seal 80	EPOXY BLACK
1	1	0660	HOUSING VS18 SS
ITEM#	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/- .5  
 .X DECIMAL +/- .1 .XX DECIMAL +/- .02 .XXX DECIMAL +/- .005  
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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**PAVE technology co.**

DESCRIPTION: PAVE-Seal® Cable Harnesses  
**VS18-SS-80-30-TEE24-72-6**

PART NUMBER: **2112**

PROJECTION: