NOTES:
1. HE LEAK TEST @1 ATM. <10^-7 CC/S.
2. NO HYPOT OR ELECTRICAL TESTING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. REF-PAVE CAGE CODE: 67744
5. QUALIFICATION TESTS:
   A. THERMAL CYCLE FROM -40°C TO 85°C FOR 3 CYCLES, 1 HOUR HOLD AT TEMPERATURE.
   B. TORQUE TEST WITH MATING NUT -18 FT-LBS MINIMUM ON BULKHEAD .075 THICK
   C. LEAK TEST AT 70PSI MINIMUM
6. ASSEMBLY 2196-1 HAS THREAD FLAT ON LEFT SIDE ONLY.
7. ASSEMBLY 2196 HAS A THREAD UNDERCUT & FLATS ON BOTH SIDES.