



- NOTES:**
1. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM.
 2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
 3. HYPOT 15KVDC 30 MICROAMPS MAXIMUM ITEM 6 TO ITEMS 4 & 5.
 4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 5. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

- A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
6. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
 7. NO VOIDS LARGER THAN %C0.035 ARE ACCEPTABLE.
 8. REF- USE WITH TRUARC #N5000-75 RETAINING RING NOT SUPPLIED
 9. WIRE POSITIONS MAY VARY.

6	49"	1679611 WHITE	CABLE TEFLON, WIRE .180 DIA FEP
5	49"	EE22 MIL WHITE	WIRE 22EE MIL-W-16878/5 .014 7/#30
4	49"	EE18 BLACK	WIRE 18EE MIL-W-16878/5 .014 7/#26
3	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE-BASED PARKER
2	1	-016 VITON	O-RING -016 VITON 75
1	1	0130	HOUSING SPF12-E
ITEM	QTY	PART #	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION **PAVE-Seal® Cable Harnesses**
SPF12-E-150-1/1/1-1679611/TEE18/22-24-24

PART NUMBER **2252**

REVISION LEVEL **A**

PROJECTION