



**NOTES:**

1. HE LEAK TEST @ 1 ATM. <math>10^{-6}</math> CC/S.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. WIRE COLOR ARRANGEMENTS ARE VARIABLE.

15	2x840	E28 GREEN	WIRE 28E MIL-W-16878/4 .010 7/#36
14	2x840	E28 BLUE	WIRE 28E MIL-W-16878/4 .010 7/#36
13	2x840	E28 BLACK	WIRE 28E MIL-W-16878/4 .010 7/#36
12	2x840	E28 GRAY	WIRE 28E MIL-W-16878/4 .010 7/#36
11	2x840	E28 WHITE	WIRE 28E MIL-W-16878/4 .010 7/#36
10	2x840	E28 YELLOW	WIRE 28E MIL-W-16878/4 .010 7/#36
9	2x840	E28 RED	WIRE 28E MIL-W-16878/4 .010 7/#36
8	2x840	E28 GREEN	WIRE 28E MIL-W-16878/4 .010 7/#36
7	2x840	E28 BLUE	WIRE 28E MIL-W-16878/4 .010 7/#36
6	2x840	E28 BLACK	WIRE 28E MIL-W-16878/4 .010 7/#36
5	A/R	PAVE-Seal 80	EPOXY BLACK
4	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE
3	1	-116 VITON	O-RING -116 VITON 75
2	1	8L5N-SS	NUT VS12-SS
1	1	1180	HOUSING VS12L-SS
ITEM	QTY	PART #	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN MM  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-13  
 .X DECIMAL +/- 2.5 .XX DECIMAL +/- .50 .XXX DECIMAL +/-100  
 ANGLES +/- 1 DEG SURFACE FINISH 3.2 micrometers RMS



DESCRIPTION PAVE-Opti SealFromans.shx; Cable Harnesses  
 VS12L-SS-80-20-TE28-60-20cm

PART NUMBER  
**2278**

