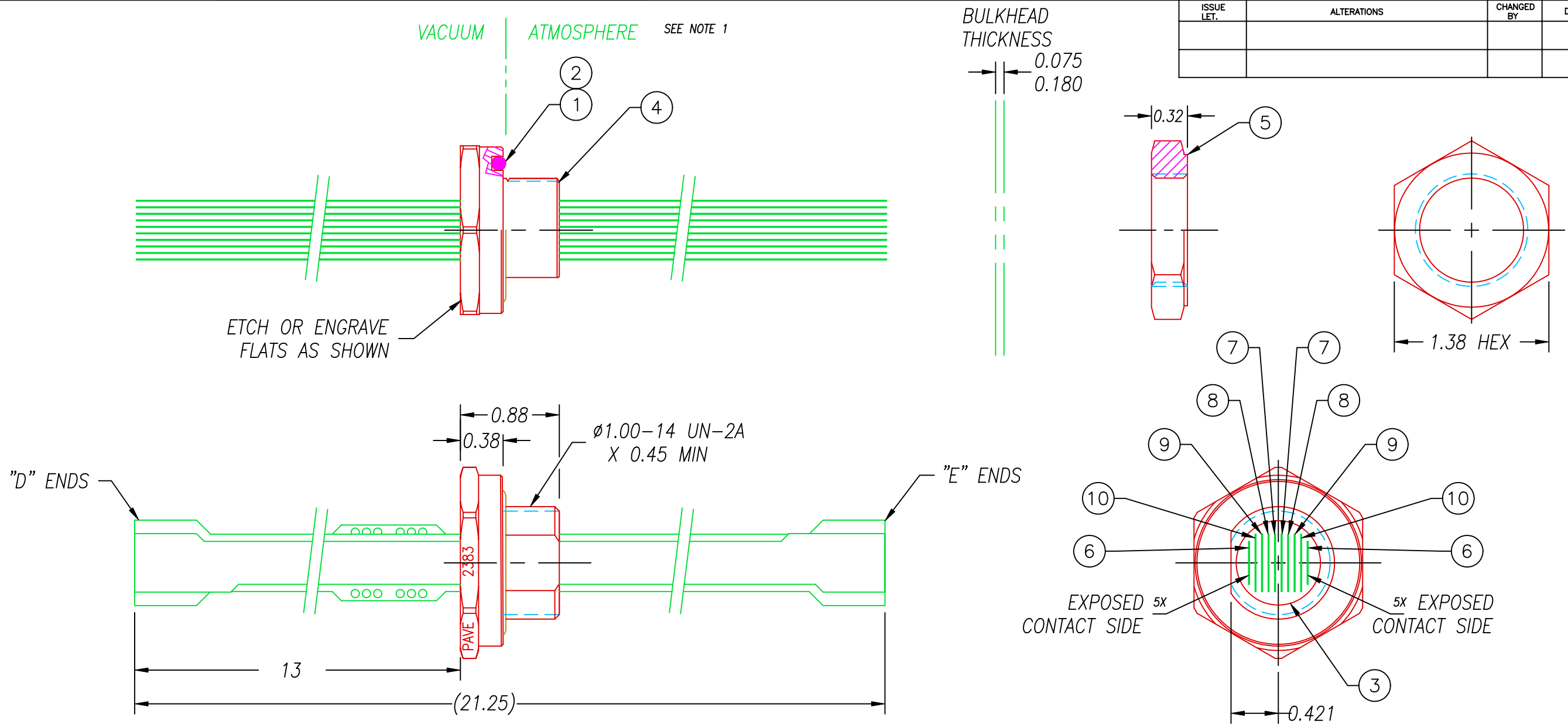


ISSUE LET.	ALTERATIONS	CHANGED BY	DATE



- NOTES:
1. HE LEAK TEST @1 ATM. <math>10^{-6}</math> CC/S WITH VACUUM ON THE THREAD SIDE.
  2. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.

10	2	FLEX Q4	FLEX PCB (CUSTOMER SUPPLIED)
9	2	FLEX Q3	FLEX PCB (CUSTOMER SUPPLIED)
8	2	FLEX Q2	FLEX PCB (CUSTOMER SUPPLIED)
7	2	FLEX Q1	FLEX PCB (CUSTOMER SUPPLIED)
6	2	FLEX COMMON	FLEX PCB (CUSTOMER SUPPLIED)
5	1	1129	NUT VS15-AL
4	1	2213	HOUSING VS15S-AL
3	A/R	PAVE-SEAL 150	EPOXY BLACK PAVE SEAL 150
2	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE BASED
1	1	-215 VITON	O-RING -215 VITON 75
ITEM	QTY	PART#	DESCRIPTION

PAVE will meet the assembly and test specifications of the customer as documented on this assembly drawing. Any changes must be approved by PAVE.

**PAVE technology co.**  
 2751 Thunderhawk Court  
 Dayton, OH 45414-3445  
 U.S.A.  
 tel (937) 890-1100  
 fax (937) 890-5165  
 www.pavetechnologyco.com

DESCRIPTION **PAVE-Flex® Cable Harnesses**  
**VS15S-AL-80-10-FLEX-13-7**

MATERIAL  
**NOTED ON TABLE**

DR. BY **AJH** APPROVED BY DATE **12 FEB 02** DRAWN FROM **MICHUNV** SCALE **1=1**

CH'D BY PART NUMBER **2383** PAGE **1** REVISION LEVEL **-**

OF **2** PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5  
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005  
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS

FINISH