1. **LEAK TEST:** 150 PSI, NO BUBBLES 11 MINUTES MINIMUM.
2. **HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE.
3. **ALL TESTS PERFORMED AT ROOM TEMPERATURE.**
4. **PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).**
5. **WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.**
6. **ATTACH MATCHING PERMANENT LABELS (BRADY WIRE MARKERS) TO BOTH ENDS OF EACH THERMOCOUPLE CABLE USING DESIGNATIONS "TC01" "TC02" & "TC03".**
7. **LABEL "MED00199-1-XXX" (XXX IS SERIAL NUMBER) "REV X" (X IS CURRENT NASA DWG REVISION; USE "=" FOR INITIAL RELEASE) & "MFR-67744", WITH 0.10 HIGH CHARACTERS.**
8. **NO VOIDS LARGER THAN 0.035 ARE ACCEPTABLE.**