

NOTES:

1. HE LEAK TEST @1 ATM. 10^{-6} CC/S.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).


5. NO VOIDS LARGER THAN $\phi 0.035$ [0.89] ARE ACCEPTABLE.

6. ASSEMBLY TO TEST AND SHIP WITH ITEM 2 (NOT SHOWN).

7. CUSTOMER NEEDS 40 WIRES MINIMUM.

10	6@75"	EE22 MIL VIO	WIRE 22EE MIL-W-16878/5 .015 7/#30
9	6@75"	EE22 MIL RED	WIRE 22EE MIL-W-16878/5 .015 7/#30
8	6@75"	EE22 MIL ORG	WIRE 22EE MIL-W-16878/5 .015 7/#30
7	6@75"	EE22 MIL GREEN	WIRE 22EE MIL-W-16878/5 .015 7/#30
6	6@75"	EE22 MIL GRAY	WIRE 22EE MIL-W-16878/5 .015 7/#30
5	6@75"	EE22 MIL BRN	WIRE 22EE MIL-W-16878/5 .015 7/#30
4	6@75"	EE22 MIL BLUE	WIRE 22EE MIL-W-16878/5 .015 7/#30
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	1	GASKET G-275 C	GASKET COPPER
1	1	1473	HOUSING CF275-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



2751 Thunderhawk Court
Dayton, Ohio 45414-3445
U.S.A.
(937)890-1100
fax (937)890-5165
www.pavetechnologyco.com

DESCRIPTION PAVE-Seal® Cable Harnesses
CF275-SS-150-42-TEE22-36-36

PART NUMBER 2527	REVISION LEVEL -
PROJECTION	