



NOTES:

1. HE LEAK TEST @1 ATM. 10^{-7} CC/S.
2. HYPOT 630 VDC 500 MW 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE

A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).

5. NO VOIDS LARGER THAN $\varnothing 0.035$ [0.89] ARE ACCEPTABLE.

6	12@2'	RXT20, RX/SX	CABLE T/C 20 TYPE RX TEFLON PFA
5	A/R	PAVE-Seal@ 200	EPOXY BLACK
4	1	1014	NUT VS18-SS
3	A/R	SUPER O-LUBE	LUBRICANT O-RING SILICONE
2	1	-219 VITON	O-RING -219 VITON 75
1	1	0660	HOUSING VS18-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/- 0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION PAVE-Seal® Cable Harnesses
VS18-SS-200-12P-RT20-12-12

PART NUMBER
2564

REVISION LEVEL
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PROJECTION