ATMOSPHERE VACUUM

INSTALLATION PORT

NOTES:
1. HE LEAK TEST @1 ATM. <5x10^-8 CC/S.
2. HYPO 630 VDC 500 MEGAOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN AND HOUSING.
3. CONTINUITY TESTS/ MATING CONNECTORS <0.5 OHMS.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
6. REF OPERATING TEMPERATURE: -25 TO 125°C

ITEM QTY PART NUMBER DESCRIPTION
2731 MS27473T24F61P MS27472T24F61S
2731B MS27473T24F61PB MS27472T24F61SB
2731C MS27473T24F61PC MS27472T24F61SC
PART# ITEM 1 ITEM 2

PROJECTION
REVISION LEVEL

DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE 0.5
X.X DECIMAL 0.1 X.XX DECIMAL 0.02 X.XXX DECIMAL 0.005
ANGLES 1 DEGREE  SURFACE FINISH 128 microinch RMS

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VS26-SS-150-61-20-27472PS

7 A/R SUPER O-LUBE LUBRICANT O-RING SILICONE-BASED
6 1 .0185 NUT VS26-SS
5 A/R PAVE-Seal 150 EPOXY BLACK
4 1 -226 VITON O-RING -226 VITON 75
3 1 1531 HOUSING VS26-SS
2 1 SEE TABLE PLC PT61 #20 999 SERIES II
1 1 SEE TABLE PLUG 61 #20 999 SERIES II