



NOTES:

1. LEAK TEST: 10,000 PSI, NO BUBBLES 15 SECONDS MINIMUM.
2. OPTICAL CONTINUITY CHECK END TO END W/FLASHLIGHT.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. PERCENTAGE OF PARTS TESTED WILL BE 100% (MAY BE A LESSER PERCENTAGE FOR LARGE PRODUCTION QUANTITIES, UNLESS OTHERWISE NOTED OR REQUIRED).
5. NO VOIDS LARGER THAN $\phi 0.035$ ARE ACCEPTABLE.

ITEM	QTY	PART#	DESCRIPTION
6	2	A-STT-30	TUBING .012"ID TEFLON SPAGHETTI
5	1	OFS BF06287	CABLE FIBER OPTIC 40/125/155
4	1	-012 TEFLON	RING -012 TEFLON BACKUP SCARF CUT
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
2	2	-012 VITON	O-RING -012 VITON 75
1	A/R	PAVE-Seal 200	EPOXY BLACK

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS



DESCRIPTION	PAVE-Opti Seal™ Cable Harnesses	
PART NUMBER	SP8H-E-200-1-MMF-39-19	
	2851	
REVISION LEVEL	B	
PROJECTION		