8. DIMENSIONS ARE INCHES [MILLIMETERS].
7. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM. OTHER SURFACES .035 [.89] ARE ACCEPTABLE ON ALL Voids SMALLER THAN 6. NO Voids ARE ACCEPTABLE ON O-RING SEALING SURFACES.
5. ALL PARTS MUST PASS ALL TESTS.
1. HE LEAK TEST @1 ATM. 10x10^-7 CC/S OR LESS. O-RING CLEANED W/METHANOL BEFORE INSERTING INTO TEST PORT.
2. 5 KVDC HYPOT TEST WITH 5 mA MAXIMUM LEAKAGE WIRE TO LEAK TEST PORT.
3. CONTINUITY TEST W/MATINING PIN FROM SOCKET TO WIRE END <6 MILLIOMHS.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. NO Voids ARE ACCEPTABLE ON O-RING SEALING SURFACES. Voids SMALLER THAN Ø.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. REF-PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM.
8. DIMENSIONS ARE INCHES [MILLIMETERS].