


- NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES 5 MINUTES MINIMUM.
 2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. ALL PARTS MUST PASS ALL TESTS.
 5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
 6. NO VOIDS LARGER THAN $\varnothing 0.035$ ARE ACCEPTABLE.
 7. REF-OPERATING TEMPERATURE -20°C TO 150°C .

3	24	KAPTON K22	WIRE 22 KAPTON M81381/12-22-N
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	3216	HOUSING PTN20-SS
ITEM	QTY	PART#	DESCRIPTION


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DESCRIPTION *PAVE-Seal® Cable Harnesses*
PTN20-SS-150-24-K22-60-60
 PART NUMBER
3198
 REVISION LEVEL -
 PROJECTION 

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
 .X DECIMAL ± 0.1 .XX DECIMAL ± 0.02 .XXX DECIMAL ± 0.005
 ANGLES ± 1 DEG SURFACE FINISH 128 microinch RMS