



SP4 INSTALLATION PORT
RECOMMEND TRUARC N5000-25

DETAIL A
SCALE 6 : 1

NOTES:

1. LEAK TEST: 700 PSI, NO BUBBLES 1 MINUTE MINIMUM. PART IS BI-DIRECTIONAL, TEST AS SHOWN.
2. OPTICAL CONTINUITY TEST.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN $\phi 0.035$ ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
7. REF-OPERATING TEMPERATURE -20°C TO 70°C .
8. DIMENSIONS ARE INCHES [MM].

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005
ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS

ITEM	QTY	PART NUMBER	DESCRIPTION
4	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM BASED
3	1	-006 VITON	O-RING -006 VITON 75
2	1	SFOSC-01	CORD PATCH L-COM SMF W/ SC
1	A/R	PAVE-Seal 150	EPOXY BLACK

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DESCRIPTION
SP4-E-150-1-SMF-SC-12

PART NUMBER
3234

REVISION LEVEL
B

PROJECTION
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