


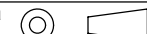
NOTES:

1. HE LEAK TEST VACUUM 10×10^{-9} CC/SEC OR LESS.
2. LEAK TEST 750 PSI NITROGEN, NO BUBBLES 30 MINUTES MINIMUM.
3. HYPOT 23 kVDC 1 mA MAXIMUM ROD TO HOUSING 10 SECOND MINIMUM.
4. THERMAL CYCLE -40°C TO 150°C 3 CYCLES 1 HOUR HOLD AT TEMPERATURE PRIOR TO TESTING.
5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
6. ALL PARTS MUST PASS ALL TESTS.
7. VOIDS SMALLER THAN $\phi 0.035$ ARE ACCEPTABLE.
8. REF-OPERATING TEMPERATURE -40°C TO 150°C .
9. DIMENSIONS ARE INCHES[MILLIMETERS].
10. 1" THREADED STUDS ARE DESIGNED FOR NUTS TO SECURE A RING TERMINAL OR HOMAC#KLSC-5-4NN "PADDLE STYLE" TERMINALS.

5	1	0102	NUT VS32-SS
4	A/R	PAVE-Seal 200HV	EPOXY BLUE
3	1	-231 VITON	O-RING -231 VITON 75
2	1	3308	ROD 1.50 THRU 1-14 UNS COPPER
1	1	3317	HOUSING VS32-SS
ITEM	QTY	PART NUMBER	DESCRIPTION


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DESCRIPTION
 VS32-SS-200HV-1-1.5CU-8-8.8

PART NUMBER	MATERIAL	NOTED
3296	REVISION LEVEL	C
	PROJECTION	

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005
 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS