NOTES:
1. HE LEAK TEST @ 1 ATM. 10x10^-8 CC/S OR LESS. CLEAN O-RING WITH METHANOL BEFORE INSERTING INTO TEST PORT.
2. 10 KVDC HYPOP TEST WITH 5 µA MAXIMUM LEAKAGE TO LEAK TEST PORT.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE & HUMIDITY.
4. ALL PARTS MUST PASS ALL TESTS.
5. O-RING TO BE SHIPPED DRY, NO LUBE ALLOWED.
6. CONTINUOUS CONTACT OF METHANOL TO VITON O-RING WILL CAUSE O-RING TO SWELL AND NOT SEAL PROPERLY.
7. "PAVE" & "3309" MARKINGS APPROXIMATELY AS SHOWN.
8. CONTINUITY TEST < 80 mΩ END TO END.
9. NO VOIDS ARE ACCEPTABLE ON THE O-RING SEALING SURFACE, VOIDS SMALLER THAN ø0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
10. REF--PARTS ARE DEFLASHED ON PARTING LINE +.005 [.13] MAXIMUM.
11. DIMENSIONS ARE INCHES [millimeters].