



- NOTES:
1. HE LEAK TEST @1 ATM. 10×10^{-9} CC/S OR LESS.
 2. HYPOT 630 VDC 500 M Ω 0.01 SEC MINIMUM, WIRE TO WIRE & HOUSING.
 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 4. ALL PARTS MUST PASS ALL TESTS.
 5. WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
 6. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
 7. NO VOIDS LARGER THAN $\phi .035$ [.89] ARE ACCEPTABLE.
 8. REF-OPERATING TEMPERATURE RANGE -20°C TO 125°C .
 9. DIMENSIONS ARE INCHES [millimeters].

5	1	0102	NUT VS32-SS
4	1	-231 VITON	O-RING -231 VITON 75
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	70	ET20	CABLE T/C TYPE E 20AWG TEFLON
1	1	0101	HOUSING VS32-SS
ITEM	QTY	PART#	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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DESCRIPTION PAVE-Seal Cable Harnesses
VS32-SS-150-70P-ET20-96-180

PART NUMBER **3313**

REVISION LEVEL -

PROJECTION