### Notes:
1. LEAK TEST: 50 PSI, NO BUBBLES 5 MINUTES MINIMUM.
2. OPTICAL CONTINUITY CHECK, 16 MINIMUM FIBERS.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. FIBER POSITIONING IS APPROXIMATE & VARIABLE.
6. VOIDS LARGER THAN $\varnothing 0.035$ ARE NOT ACCEPTABLE.
7. REF-OPERATING TEMPERATURE -20°C TO 125°C.
8. DIMENSIONS ARE INCHES. (millimeters).

### Table:

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QTY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
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<td>0183</td>
<td>NUT VS15-SS</td>
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<td>5</td>
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<td>-215 VITON</td>
<td>O-RING -215 VITON 75</td>
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<td>TFF-200-20</td>
<td>TUBING .034 TEFLOF ASIM D 3295 CLEAR</td>
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<td>24</td>
<td>SMF28E</td>
<td>FIBER OPTIC SINGLE MODE 9/125um</td>
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<td>A/R</td>
<td>PAVE-Seal 150</td>
<td>EPOXY BLACK</td>
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#### VS15L INSTALLATION PORT

- .06 MAXIMUM OVER/UNDERFILL
- SPACING CONTROL NOT REQUIRED
- BOTH SIDES

- 38.1 (1.50)
- 41.3 (1.63)
- 1 DEGREE SURFACE FINISH 128 microinch RMS

- 152±25
- 6±1

- 1222 MINIMUM 48
- .06 MAXIMUM OVER/UNDERFILL SPACING CONTROL NOT REQUIRED BOTH SIDES

- 152±25
- 6±1

- PROJECTION

- MATERIAL

- REVISION

- LEVEL

- PART NUMBER

- DESCRIPTION