



NOTES:

1. LEAK TEST: 200 PSI, NO BUBBLES 4.5 MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. VOIDS LARGER THAN $\phi .035$ [.89] ARE NOT ACCEPTABLE.
7. REF-OPERATING TEMPERATURE -20°C TO 150°C.
8. DIMENSIONS ARE INCHES [millimeters].

5	1	0199	NUT VS22-SS
4	1	-224 SILICONE	O-RING -224 SILICONE 70
3	30	EG24	WIRE T/C TYPE E #24GA GLASS BRAID INSULATION
2	1	PAVE-Seal 200FR	EPOXY BLACK HI-TEMP FLAME RESISTANT
1	1	0189/304SS	HOUSING VS22-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005
 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS

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DESCRIPTION
 VS22-SS-200FR-30P-EG24-24-240

PART NUMBER 3646	MATERIAL NOTED
REVISION LEVEL A	PROJECTION