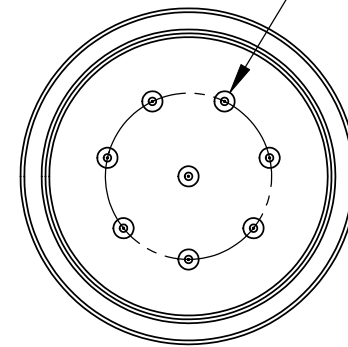
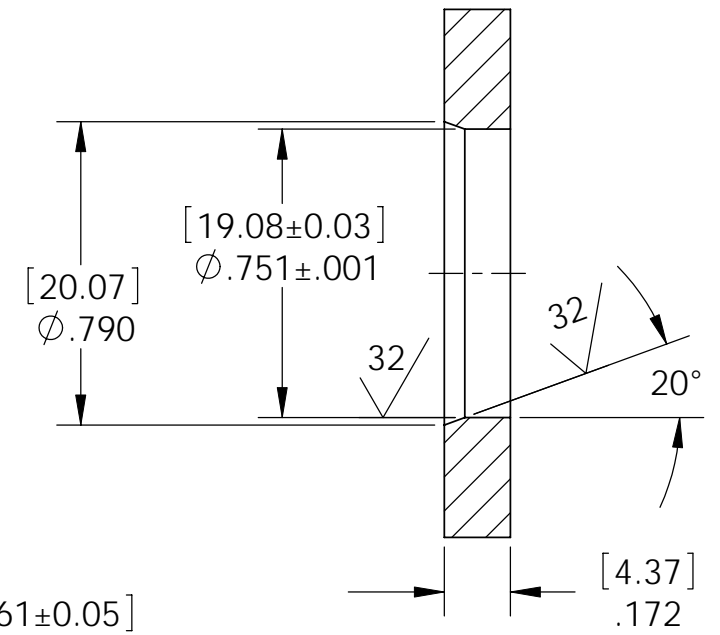


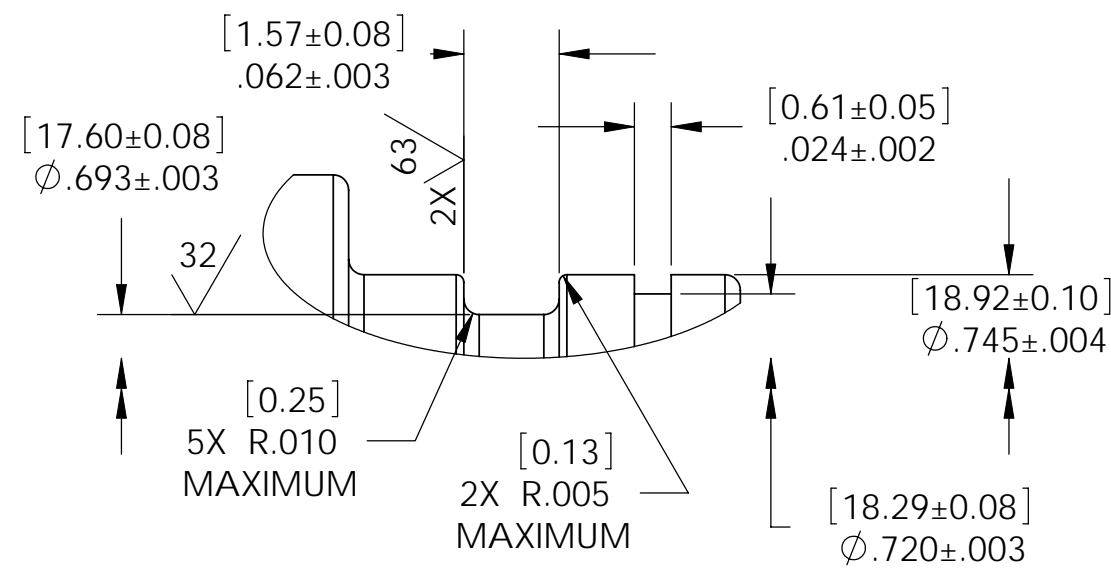
7X EVENLY SPACED
±1° ON Ø.433 [11] B.C.
& 1 ON CENTER



SPF12XS INSTALLATION PORT



RECOMMENDED
RETAINING RING
SMALLEY VS-75
OR EQUAL



DETAIL A
SCALE 8 : 1

NOTES:

1. LEAK TEST: 305 PSI, NO BUBBLES 30 SECONDS MINIMUM.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø0.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. REF-OPERATING TEMPERATURE -40°C TO 150°C.
7. DIMENSIONS ARE INCHES [millimeters].

5	1	RR VS-75-SO2	RETAINING RING EXTERNAL .75SS
4	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
3	1	17.5X1MM VITON LT	O-RING 17.5X1MM VITON 75 LT
2	8	MILL-MAX 3405	PIN I.C. GOLD PLATED
1	A/R	PAVE-Seal 200	EPOXY BLACK
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE technology co.

2751 Thunderhawk Court
Dayton, OH 45414-3445
U.S.A.
tel (937) 890-1100
fax (937) 8905165
www.pavetechnologyco.com

DESCRIPTION
SPF12XS-E-200-8-22-PIN-PIN

PART NUMBER
3679

MATERIAL NOTED

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS