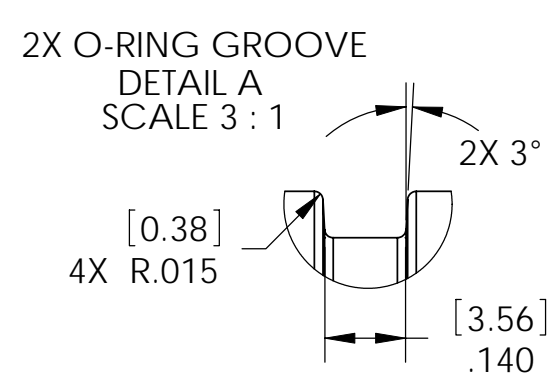


RECOMMENDED RETAINING RING
 TRUARC N5000-125 OR EQUAL
 IF REMOVED FROM PORT REPLACE O-RINGS



NOTES:

1. LEAK TEST: 1500 PSI, NO BUBBLES 30 SECONDS MINIMUM. LUBRICATE O-RINGS WITH ISOPROPYL ALCOHOL FOR INSTALLATION INTO LEAK TEST PORT.
2. HYPOT 1000 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN Ø0.035 [.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
6. REF-OPERATING TEMPERATURE -30°C TO 100°C.
7. DIMENSIONS ARE INCHES [millimeters].
8. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

3	2	-121 BUNA	O-RING -121 BUNA-N 70
2	16	EE16 WHITE	WIRE 16EE MIL-W-16878/5 .015 19/#29
1	A/R	PAVE-Seal 200	EPOXY BLACK
ITEM	QTY	PART NUMBER	DESCRIPTION

PAVE technology co.
 2751 Thunderhawk Court
 Dayton, OH 45414-3445
 U.S.A.
 tel (937) 890-1100
 fax (937) 8905165
 www.pavetechnologyco.com

DESCRIPTION
 SP20-E-200-16-TEE16-72-12

PART NUMBER
4050

MATERIAL NOTED

REVISION LEVEL
 A

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS