NOTES:
1. HE LEAK TEST @ 750 PSI 1X10^-6 CC/SEC OR LESS.
2. PROOF PRESSURE TEST: 2000 PSI, NO N2 BUBBLES 30 SECONDS MINIMUM.
3. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE & INSTALLATION PORT.
4. ALL PARTS MUST PASS ALL TESTS.
5. PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
6. NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, VOIDS SMALLER THAN 0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
7. SP-LIPE SEAL CAN BE A BIDIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST DIMENSION.
8. DIMENSIONS ARE INCHES [millimeters].
9. IF A DIMENSION IS CIRCLED THAT INDICATES THAT IT IS A CRITICAL INSPECTION DIMENSION.

ITEM  QTY  PART NUMBER  DESCRIPTION
1  A/R  PAVE-Seal 150  EPOXY BLACK
2  A/R  SUPER O-LUBE  LUBRICANT O-RING SILICONE BASED
3  A/R  CONATHANE EN-21  URETHANE RESIN AMBER LOW OUTGASSING
4  -018 EPDM  O-RING -018 EPDM 70
5  -018 PARBAK  BACK-LIP RING -018 PARBAK NO300-90
6  4260PG 2D  ALIGNMENT PIN SS
7  2 8420891  PPS OXIDANT FLEX PWB
8  2  PC 22 A1855 BLUE  WIRE 22 PVC MIL-W-16878 TYPE B 19/34 ALPHA 1855/19
9  A/R  PAVE-Seal 150  EPOXY BLACK