

NOTES:

- 1. LEAK TEST: 1000 PSI, NO BUBBLES 2 MINUTES MINIMUM. LEAK TEST: PRESSURE ON ATMOSPHERE SIDE, 1000 PSI, NO BUBBLES 2 MINUTES MINIMUM.
- 2. CONTINUITY TEST: OPTICAL CONTINUITY USING RED LASER.
- 3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 4. ALL PARTS MUST PASS ALL TESTS.
- 5. CABLE POSITIONING IS APPROXIMATE & VARIABLE.
- 6. VOIDS LARGER THAN \emptyset 0.035 [.89] ARE NOT ACCEPTABLE.
- 7. REF-OPERATING TEMPERATURE -20°C TO 125°C.
- 8. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- 9. DIMENSIONS ARE INCHES [millimeters].

4	1	-219 VITON	O-RING -219 VITON 75
3	A/R	PAVE-Seal 150	EPOXY BLACK
2	1	TP00595049	CABLE FIBER OPTIC MULTIMODE 1000/1035um 0.39NA SMA905
1	1	0660	HOUSING VS18-SS
ITEM	QTY	PART #	DESCRIPTION

PAVE technology (co.

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VS18-SS-150-1-FO-96-48

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ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5 X.X DECIMAL ±0.10 X.XX DECIMAL ±0.005 XXX DECIMAL ±0.005 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS