

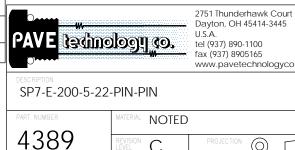
## NOTES:

1. LEAK TEST: 2200 PSI, NO BUBBLES 10 SECONDS MINIMUM. A GREEN PAINT DOT INDICATES PART HAS PASSED THE TEST.

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- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE AFTER THERMAL CYCLING.
- ALL PARTS MUST PASS ALL TESTS.
- NO VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN  $\emptyset$  0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
- REF-OPERATING TEMPERATURE -65°F TO 302°F [-54°C TO 150°C1.
- THERMAL CYCLE -60°C TO 150°C, 3 CYCLES, 1 HOUR HOLD AT TEMPERATURE.
- DIMENSIONS ARE INCHES [millimeters].

4	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
3	1	-011 N0756-75	O-RING -011 NITRILE N0756 75 DUROMETER
2	5	1010-3-05-15	TERMINAL PIN WIRE WRAP Au OVER NI PLATED BRASS
1	A/R	PAVE-Seal 200	EPOXY BLACK
ITEM	QTY	PART NUMBER	DESCRIPTION



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REPLACE O-RING IF REMOVED FROM PORT