


PIN #	IIEM #
1	5
2	5
3	3
4	4
5	5
6	5

NOTES:

- REF-OPERATING TEMPERATURE -20 °C TO 105 °C.
- ON IIEM # 1, POSITIONS # 1, 2, 5, & 6 ARE NOT USED.
- IIEM # 6 IS USED WITH POSITIONS # 1, 2, 5, & 6 ON IIEM 1 FOR SEALING PURPOSES

7	A/R	UREIHANE	UREIHANE BLACK
6	4	809-155	GROMMET SEALING PLUG 23 AWG
5	4	809-001	CONTACT PIN 23 AWG CRIMP
4	1	M39029-87/475	CONTACT PIN 20 AWG T/C ALUMEL
3	1	M39029-87/476	CONTACT PIN 20 AWG T/C CHROMEL
2	1	TJ36C ASS116U27	CABLE ASSEMBLY JOINT PROBE & T/C TYPE K
1	1	80201001Z18200A	RCPT 2 # 20/4# 23 PIN WITH UTC CONTACTS
IIEM	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS


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DESCRIPTION
 SUBMERSIBLE RECEPTACLE THERMOCOUPLE CABLE ASSEMBLY

PART NUMBER	MATERIAL	NOTED
4614	REVISION LEVEL	-
	PROJECTION	