NOTES:
1. HE LEAK TEST @ 1 ATM, 1X10^-7 C.C./SEC. OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEIOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
7. COSMETIC SURFACE VOIDS SMALLER THAN 0.035 (0.89) ARE ACCEPTABLE.
8. REF-OPERATING TEMPERATURE -20 C TO 155 C.
9. DIMENSIONS ARE INCHES [millimeters].
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR Pressures ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
11. EACH WIRE IS HEAT STAMPED WITH A UNIQUE NUMBER ON BOTH SIDES OF SEAL.

ITEM QTY PART NUMBER DESCRIPTIION
1 1 4788 HOUSING VS18RH-SS
2 A/R PAVE-Seal 200 EPOXY BLACK HIGH TEMP
3 5 TZ16 BLACK WIRE TEFZEL #16 M22759/43-16-0
4 5 TZ16 RED/43 WIRE TEFZEL #16 M22759/43-16-2
5 5 TZ16 WHITE/43 WIRE TEFZEL #16 M22759/43-16-9
6 4 TZ16 ORG/43 WIRE TEFZEL #16 M22759/43-16-3
7 1 -219 VITON O-RING -219 VITON 75
8 1 1014 NUT VS18-SS

HYPOT 630 VDC 500 MEIOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
ALL PARTS MUST PASS ALL TESTS.
WIRE POSITIONING IS APPROXIMATE & VARIABLE.
COSMETIC SURFACE VOIDS SMALLER THAN 0.035 (0.89) ARE ACCEPTABLE.
REF-OPERATING TEMPERATURE -20 C TO 155 C.
DIMENSIONS ARE INCHES [millimeters].
PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR Pressures ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
EACH WIRE IS HEAT STAMPED WITH A UNIQUE NUMBER ON BOTH SIDES OF SEAL.

NOTES:
1. HE LEAK TEST @ 1 ATM, 1X10^-7 C.C./SEC. OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEIOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
7. COSMETIC SURFACE VOIDS SMALLER THAN 0.035 (0.89) ARE ACCEPTABLE.
8. REF-OPERATING TEMPERATURE -20 C TO 155 C.
9. DIMENSIONS ARE INCHES [millimeters].
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR Pressures ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
11. EACH WIRE IS HEAT STAMPED WITH A UNIQUE NUMBER ON BOTH SIDES OF SEAL.

ITEM QTY PART NUMBER DESCRIPTIION
1 1 4788 HOUSING VS18RH-SS
2 A/R PAVE-Seal 200 EPOXY BLACK HIGH TEMP
3 5 TZ16 BLACK WIRE TEFZEL #16 M22759/43-16-0
4 5 TZ16 RED/43 WIRE TEFZEL #16 M22759/43-16-2
5 5 TZ16 WHITE/43 WIRE TEFZEL #16 M22759/43-16-9
6 4 TZ16 ORG/43 WIRE TEFZEL #16 M22759/43-16-3
7 1 -219 VITON O-RING -219 VITON 75
8 1 1014 NUT VS18-SS

HYPOT 630 VDC 500 MEIOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
ALL PARTS MUST PASS ALL TESTS.
WIRE POSITIONING IS APPROXIMATE & VARIABLE.
COSMETIC SURFACE VOIDS SMALLER THAN 0.035 (0.89) ARE ACCEPTABLE.
REF-OPERATING TEMPERATURE -20 C TO 155 C.
DIMENSIONS ARE INCHES [millimeters].
PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR Pressures ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
EACH WIRE IS HEAT STAMPED WITH A UNIQUE NUMBER ON BOTH SIDES OF SEAL.