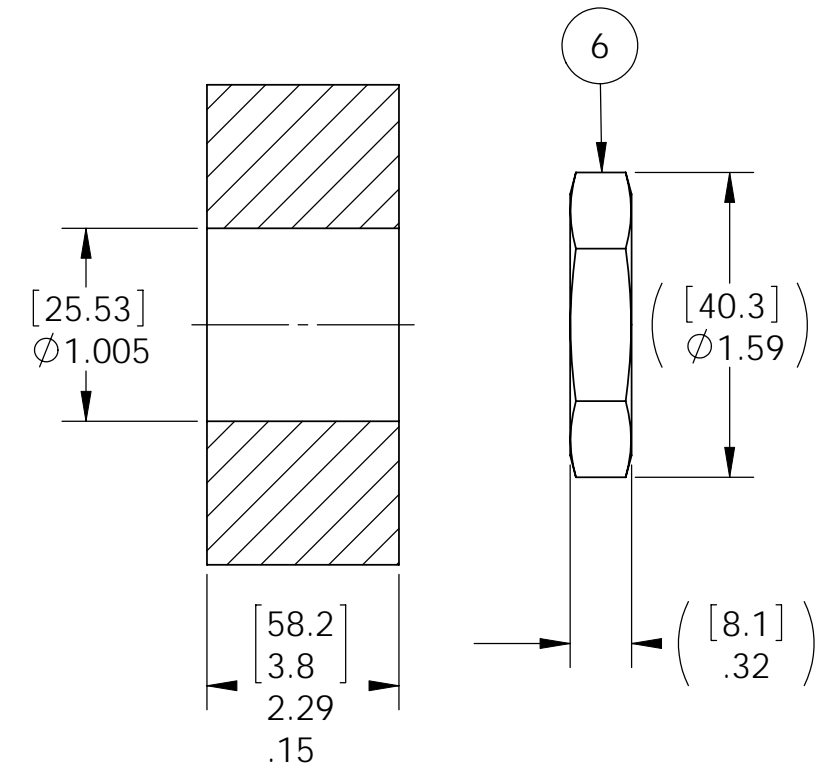


VS15XL INSTALLATION PORT



NOTES:

1. HE LEAK TEST @ 1 ATM.  $1 \times 10^{-6}$  CC/SEC OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
7. COSMETIC SURFACE VOIDS SMALLER THAN  $\phi 0.035$  [0.89] ARE ACCEPTABLE.
8. REF-OPERATING TEMPERATURE  $-20^{\circ}\text{C}$  TO  $125^{\circ}\text{C}$ .
9. DIMENSIONS ARE INCHES [millimeters].
10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

6	1	0183	NUT VS15-SS
5	1	-215 VITON	O-RING -215 VITON 75
4	26	E30 RED	WIRE 30E MIL-W-16878/4 .010 7/#38
3	4	E22 19 BLACK	WIRE 22E MIL-W-16878/4 .010 19/#34
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	4879	HOUSING VS15XL-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm 0.5$   
 X.X DECIMAL  $\pm 0.1$  X.XX DECIMAL  $\pm 0.02$  X.XXX DECIMAL  $\pm 0.005$   
 ANGLES  $\pm 1$  DEGREE SURFACE FINISH 128 microinch RMS

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DESCRIPTION  
 VS15XL-SS-150-4/26-TE22/TE30-12-12

PART NUMBER  
**4876**

MATERIAL NOTED

REVISION LEVEL -

PROJECTION