

NOTES:

- LEAK TEST: 275 PSI, NO N2 BUBBLES FOR THE TIME SHOWN ON THE TABLE AT A MINIMUM. A GREEN DOT INDICATES PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE TO SHIELD AND HOUSING.
- 3. CONTINUITY TEST SHIELDS < 0.5 OHM END TO END.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS SMALLER THAN \emptyset 0.035 [0.89] ARE ACCEPTABLE.
- REF-OPERATING TEMPERATURE RANGE -196°C TO 125°C.
- 9. DIMENSIONS ARE INCHES [millimeters].
 10. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

4911-1	360 [9144]	7 MINUTES
4911	240 [6096]	5 MINUTES
PART#	X	TEST DURATION

3	6	TEF 3/C #18 TST	CABLE 3/C #18 M16878/4 SPC BRAID OVERALL PTFE WRAP			2751 Thunderhawk Court Dayton, OH 45414-3445 U.S.A.
2	A/R	PAVE-Seal 150	EPOXY BLACK	PAVE techno	tel (937) 890-1100 fax (937) 8905165 www.pavetechnologyco.com	
1	1	1132	HOUSING PTN16-SS	DESCRIPTION		
ITEM	QTY	PART NUMBER	DESCRIPTION	PTN16-SS-150-6-TST18-X-24		
					MATERIAL NOTED	
				4911	REVISION B	PROJECTION O

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABILE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005 ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS