



NOTES:

1. HE LEAK TEST @ 1 ATM. 1X10⁻⁶ CC/SEC OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE AND HOUSING.
3. OPTICAL CONTINUITY CHECK WITH LASER.
4. ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
5. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
6. ALL PARTS MUST PASS ALL TESTS.
7. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
8. VOIDS SMALLER THAN Ø0.035 [0.89] ARE ACCEPTABLE.
9. REF-OPERATING TEMPERATURE -20°C TO 85°C.
10. DIMENSIONS ARE INCHES [millimeters].
11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

5	1	1014	NUT VS18-SS
4	1	-219 VITON	O-RING -219 VITON 75
3	1	FCE-15-FC	15 METER PVC JACKETED INDOOR/OUTDOOR FIBER OPTIC COMPOSITE CABLE 4 FIBERS 2 WIRES
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	0660	HOUSING VS18-SS
ITEM	QTY	PART NUMBER	DESCRIPTION

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DESCRIPTION
VS18-SS-150-1-MMFO/PP24-240T-24

PART NUMBER
4780

MATERIAL NOTED

REVISION LEVEL
A

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS