



- NOTES:
- HE LEAK TEST @ 1 ATM. 1×10^{-6} CC/SEC OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
 - ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
 - ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
 - ALL PARTS MUST PASS ALL TESTS.
 - FLEX POSITIONING IS APPROXIMATE & VARIABLE.
 - NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN $\phi 0.035$ [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
 - REF-OPERATING TEMPERATURE -20°C TO 105°C .
 - DIMENSIONS ARE INCHES [millimeters].
 - PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION
3	1	-021 E0740-75	O-RING -021 EPDM E0740-75
2	1	050P328K0200	FLEX CABLE NICOMATIC
1	A/R	PAVE-Seal 150	EPOXY BLACK

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DESCRIPTION
SP24/6.2-E-150-1-FLEX

PART NUMBER
4784

MATERIAL NOTED

REVISION LEVEL
A

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5
X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005
ANGLES ± 1 DEGREE SURFACE FINISH 128 microinch RMS