

55.9

2.20

NOTES:

- 1. HE LEAK TEST @ 1 ATM. 1X10^-8 CC/SEC OR LESS. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
- HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM PIN TO PIN AND HOUSING WITH MATING CONNECTOR.
- CONTINUITY TEST: <0.5 OHM PIN TO WIRE END WITH MATING CONNECTOR.
- ALCOHOL OR FOMBLIN YVAC 3 MAY BE USED TO LUBRICATE O-RINGS FOR VACUUM HELIUM LEAK TESTING.
- ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- ALL PARTS MUST PASS ALL TESTS.
- WIRE POSITIONING IS APPROXIMATE & VARIABLE.
- COSMETIC SURFACE VOIDS SMALLER THAN \emptyset 0.035 [0.89] ARE ACCEPTABLE.
- 9. REF-OPERATING TEMPERATURE -20 °C TO 125 °C.
- 10. DIMENSIONS ARE INCHES [millimeters].11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	5059	HOUSING VS8L-SS
2	A/R	PAVE-Seal 150	EPOXY BLACK
3	1	SC3112E8-3P	RCPT 3#20 GOLD PLATED COPPER ALLOY PINS, NEOPRENE INSERT, NICKEL PLATED SHELL
4	1	TEF 2/C #20 STW	CABLE ASTRO #CME4-02-STW-2019-011 2/C BLK & WHT E20 MIL-W-16878/4 19/#32 + DRAIN, SPC BRAID SHIELD, OVERALL PTFE WRAP
5	1	-112 VITON	O-RING -112 VITON 75
6	1	0894	NUT VS8-SS
7	1	SC3116F8-3S	PLUG 3#20 GOLD PLATED COPPER ALLOY SOCKETS W/ SOLDER CUP NICKEL PLATED ALUMINUM SHELL W/ STRAIN RELIEF

1524 MIN 60 MIN



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S8L-SS-150-1TSP-TE20-3112P-60

053

1.00

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MATERIAL NOTED REVISION LEVEL _

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ± 0.5 X.X DECIMAL ± 0.1 X.XX DECIMAL ± 0.02 X.XXX DECIMAL ± 0.005 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS