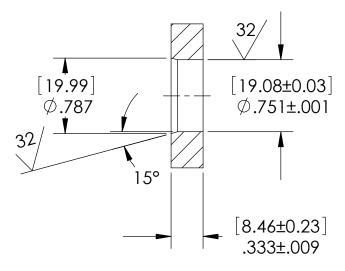


## RECOMMENDED SPF12 INSTALLATION PORT



RECOMMENDED RETAINING RING TRUARC #5100-75 OR EQUAL

2751 Thunderhawk Court

- WIRES CAN BEND TO MINIMUM STATIC BEND RADIUS ON BOTH SIDES OF HOUSING WITHOUT AFFECTING SEAL.
- COSMETIC SURFACE VOIDS LARGER THAN  $\emptyset$ 0.035 [.89] ARE NOT ACCEPTABLE.
- DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON VACUUM SIDE OF HOUSING.
- REF-OPERATING TEMPERATURE -20°C TO 125°C.
- PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.
- 10. ALCOHOL NEEDS TO BE USED TO LUBRICATE O-RINGS FOR HELIUM TESTING AND INSTALLATION.

Dayton, OH 45414-3445 PAVE ledinology co. IIS A -016 VITON tel (937) 890-1100 4 O-RING -016 VITON 75 fax (937) 8905165 CABLE 2/C #22 TSP TIN PLATED 600V ETFE www.pavetechnologyco.com 3 3 M27500-22TG2T14 INSULATION TEFZEL JACKET SPF12-E-150-3-TSP22-36-15 2 A/R PAVE-Seal 150 EPOXY BLACK MATERIAL NOTED 0130 **HOUSING SPF12-E** 4997 REVISION LEVEL \_ ITEM | QTY | PART NUMBER DESCRIPTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm0.5$  X.X DECIMAL  $\pm0.1\,$  X.XX DECIMAL  $\pm0.02\,$  X.XXX DECIMAL  $\pm0.005\,$ ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS