NOTES:
1. LEAK TEST: 80 PSI, NO BUBBLES 2 MINUTES MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. FOR 2251-1 ONLY: ALCOHOL NEEDS TO BE USED TO LUBRICATE O-RINGS FOR LEAK TESTING AND PORT INSTALLATION, PARTS SHIPPED WITH DRY O-RINGS.
3. HYPOT 630 VDC 500 MEGOMHS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
5. ALL PARTS MUST PASS ALL TESTS.
6. WIRE POSITIONING & COLOR LOCATIONS ARE APPROXIMATE & VARIABLE.
7. NO COSMETIC SURFACE VOIDS ARE ACCEPTABLE ON O-RING SEALING SURFACES, COSMETIC SURFACE VOIDS SMALLER THAN 0.035 [0.89] ARE ACCEPTABLE ON ALL OTHER SURFACES.
8. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON ATMOSPHERE SIDE OF HOUSING.
9. REF-OPERATING TEMPERATURE RANGE -20 °C TO 125 °C.
10. REF-PARTS ARE DEFLASHED ON PARTING LINE ±0.005 [0.13] MAXIMUM.
11. DIMENSIONS ARE INCHES [millimeters].
12. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES, FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.