



NOTES:

1. LEAK TEST: 150 PSI, NO BUBBLES "Y" MINUTES MINIMUM.
2. HYPOT 630 VDC 500 MΩ 0.01 SEC MINIMUM, WIRE TO LEAK TEST PORT.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. DIMENSIONS ARE INCHES [millimeters].
6. USE RING GAUGES TO CHECK NOTED OD DIMS.
7. REWORK TO BE LIMITED TO DEFLASH ONLY.
8. NO VOIDS TO BE VISIBLE UNDER 10X MAGNIFICATION.
9. USING LAMINAR FLOW HOOD CLEAN AND VISUALLY INSPECT 100% OF PARTS AT 10X MAGNIFICATION. REMOVE ALL DETECTED LINT OR DEBRIS.

PAVE#	"X" MINIMUM	"Y" MINUTES
2005	12 [305]	1 MINUTE
2005-1	60 [1524]	3 MINUTES

ITEM	QTY	PART#	DESCRIPTION
4	1	E22 RED 1	WIRE 22E MIL-W-16878/4 7/#30 TEFLON PTFE
3	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
2	1	-006 VITON	O-RING -006 VITON 75
1	A/R	PAVE-Seal 150	EPOXY BLACK

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE +/-0.5
 .X DECIMAL +/- 0.1 .XX DECIMAL +/- 0.02 .XXX DECIMAL +/-0.005
 ANGLES +/- 1 DEG SURFACE FINISH 128 microinch RMS

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PAVE technology co.

DESCRIPTION *PAVE-Seal® Cable Harnesses* *SEE TABLE
SP4S-E-150-1-TE22-12-X*

PART NUMBER *SEE TABLE
2005*

REVISION LEVEL L
 PROJECTION