

## NOTES:

- 1. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE WITH MATING CONNECTORS.
- 2. ALL CIRCUITS MUST HAVE CONTINUITY.
- SHORT, OPEN, OR CROSSED CIRCUITS ARE NOT PERMISSIBLE.
- 4. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
- 5. ALL PARTS MUST PASS ALL TESTS.
- REFERENCE PAVE DRAWING# 5045 FOR COMPLETE SUB-ASSEMBLY DETAILS.
- 7. APPLY IDENTIFICATION LABEL APPROXIMATELY WHERE SHOWN, INFORMATION PRINTED ON LABEL AS FOLLOWS:

  LINE 1 = "PAVE TECHNOLOGY CO."

  LINE 2 = "5025 REV A"

  LINE 3 = MFG DATE: MM/DD/YY R (R = PAVE REV LEVEL)

  LINE 4 = "DAYTON OHIO U.S.A."
- 8. PARTS SHALL BE PACKAGED TO PREVENT DUST, DIRT, CARDBOARD, GREASE, ETC. FROM CONTAMINATING THE WIRING HARNESS.
- 9. DIMENSIONS ARE INCHES [millimeters].

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES. ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE  $\pm0.5$  X.X DECIMAL  $\pm0.1\,$  X.XX DECIMAL  $\pm0.02\,$  X.XXX DECIMAL  $\pm0.005\,$ 

ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS

- 10. REF-5045-1 LEAK TEST: 80 PSI, NO BUBBLES 1 MINUTE MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
- 11. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER: <= .5 [12.7] SEAL DIAMETER:  $\emptyset$  .035 [.89] MAX ALLOWED VOID SIZE > .5 [12.7] SEAL DIAMETER:  $\emptyset$  0.060 [1.5] MAX ALLOWED VOID SIZE
- 12. REF-5045 OPERATING TEMPÉRATURE RANGE -20 °C TO 125 °C.

				SCALE: 2:3
15	1	THT-10-427-3	LABEL SELF-LAMINATING WHITE VINYL 1 INCH LONG	$ \begin{bmatrix} 19.99 \\ \emptyset.787 \end{bmatrix} $
14	1	602-PVC105-0-100BK	TUBING NON-SHRINKABLE PVC ASTM D922, GRADE C BLACK .325 ID X .020 WALL	[19.08±0.03]
13	1	174817-1	INSULATION SLEEVE TE CONNECTIVITY 250 SERIES POSITIVE LOCK-EX PVC BLUE	32/ \$\sqrt{\phi.50\delta.001}\$
12	1	175022-1	TERMINAL FEMALE TE CONNECTIVITY 250 SERIES POSITIVE LOCK-EX TIN PLATED BRASS	
11	1	174737-2	INSULATION SLEEVE TE CONNECTIVITY 187 SERIES POSITIVE LOCK-EX PVC YELLOW	150   [0.4740.00]
10	1	173724-1	TERMINAL FEMALE TE CONNECTIVITY 187 SERIES POSITIVE LOCK-EX TIN PLATED BRASS	[8.46±0.23]
9	2	42100-2	TERMINAL FEMALE TE CONNECTIVITY 250 SERIES FASTIN-FASTON TIN PLATED BRASS	RECOMMENDED RETAINING RING TRUARC #5100-75 OR EQUAL
8	1	346027-1	RECEPTACLE HOUSING TE CONNECTIVITY 2 WAY FASTIN-FASTON	
7	2	171637-1	CONTACT SOCKET TE CONNECTIVITY MINI MATE- N-LOCK 20-16AWG TIN PLATED BRASS	
6	1	172233-1	CONNECTOR TE CONNECTIVITY 2 POS MINI MATE-N-LOCK	
5	1	12052850	LOCK SECONDARY TPA DELPHI 6 WAY MEDIUM GRAY METRI-PACK 150	2751 Thunderhawk Court
4	6	15324973	CABLE SEAL 1 WAY DELPHI METRI-PACK INDIVIDUAL ROUND RED SILICONE	PAVE (241000911 (0). tel (937) 890-1100
3	6	12045773	TANG TERMINAL MALE SEALED DELPHI METRI- PACK 150 TIN PLATED COPPER ALLOY	fax (937) 8905165 www.pavetechnologyco.com
2	1	12124107	CONNECTOR DELPHI 6 WAY BLACK METRI-PACK 150 SEALED MALE 14 AMPS MAX	SPF12-E-150-6-TZ18-6.4T-7T
1	1	5045-1	SPF12-E-150-6-TZ18-7-8	PART NUMBER MATERIAL NOTED
ITEM	QTY	PART NUMBER	DESCRIPTION	5025 REVISION A PROJECTION ©