



RECOMMENDED RETAINING RING  
SMALLEY VH-81 OR EQUAL

NOTES:

1. LEAK TEST: 80 PSI, NO BUBBLES 3 MINUTES MINIMUM. A GREEN PAINT DOT INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE WITH MATING CONNECTORS.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE.
6. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:  
 <= .5 [12.7] SEAL DIAMETER:  $\phi$ .035 [.89] MAX ALLOWED VOID SIZE  
 > .5 [12.7] SEAL DIAMETER:  $\phi$ .060 [1.5] MAX ALLOWED VOID SIZE
7. DIMENSION IS OVER-ALL-LENGTH EXCLUDING OVERFILL ON PRESSURE SIDE OF HOUSING.
8. REF-OPERATING TEMPERATURE -40 °C TO 80 °C.
9. REF-PARTS ARE DEFLASHED ON PARTING LINE +0.005 [0.13] MAXIMUM.
10. DIMENSIONS ARE INCHES [millimeters].
11. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

5	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
4	1	-016 VM128-75	O-RING -016 VITON LOW-TEMP 75
3	1	RR-PROTO-7283	CABLE USB 3.0 HIGH FLEX SHIELDED PVC JACKET UP ANGLE MICRO-B MALE SCREW-LOCK CONNECTOR TO TYPE A MALE CONNECTOR 69" OAL
2	A/R	PAVE-Seal 150	EPOXY BLACK
1	1	4603	HOUSING SP12-E
ITEM	QTY	PART NUMBER	DESCRIPTION

**PAVE technology co.**  
 2751 Thunderhawk Court  
 Dayton, OH 45414-3445  
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DESCRIPTION  
 SP12-E-150-1-USB3.0-5.5UAmBmale-62Amale

PART NUMBER  
**5144**

MATERIAL NOTED

REVISION LEVEL -

PROJECTION

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.  
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5  
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005  
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS