



NOTES:

1. LEAK TEST: 10000 PSI, NO N2 BUBBLES 10 SECONDS MINIMUM. A GREEN PAINT DOT ON THE PRESSURE SIDE INDICATES THE PART HAS PASSED THE TEST.
2. HYPOT 630 VDC 500 MEGOHMS MINIMUM 0.01 SECOND MINIMUM WIRE TO WIRE.
3. ALL TESTS ARE PERFORMED AT ROOM TEMPERATURE.
4. ALL PARTS MUST PASS ALL TESTS.
5. WIRE POSITIONING IS APPROXIMATE & VARIABLE, WIRES ARE NOT REQUIRED TO BEND SHARPLY AT EPOXY SEAL SURFACE.
6. COSMETIC SURFACE VOIDS NOT ON O-RING SEALING SURFACES ARE ACCEPTABLE BASED ON THE SEAL'S DIAMETER:
 <= .5 [12.7] SEAL DIAMETER: Ø.035 [.89] MAX ALLOWED VOID SIZE
 > .5 [12.7] SEAL DIAMETER: Ø.060 [1.5] MAX ALLOWED VOID SIZE
7. REF-OPERATING TEMPERATURE RANGE -20 °C TO 80 °C.
8. DIMENSIONS ARE INCHES [millimeters].
9. PAVE-SEAL CAN BE A BI-DIRECTIONAL HERMETIC SEAL FOR VACUUM AND MOST PRESSURES. FOR PRESSURES ABOVE 150 PSI (10 BAR), CHECK WITH SALES ENGINEERING.

5	1	-012 TEFLON	RING -012 TEFLON BACKUP SINGLE TURN SCARF CUT
4	A/R	PARKER O-LUBE	LUBRICANT O-RING BARIUM-BASED
3	2	-012 VITON	O-RING -012 VITON 75
2	2	PC18 UL1569 GRN	WIRE 18PC UL1569/1007 CSA TR64 .016 7/#26
1	A/R	PAVE-Seal 150	EPOXY BLACK
ITEM	QTY	PART NUMBER	DESCRIPTION

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PAVE technology co.

DESCRIPTION
SP8H-E-150-2-PC18-35-35

PART NUMBER 5991	MATERIAL NOTED
REVISION LEVEL -	PROJECTION ☉ ◻

ALL DIMENSIONS AND TOLERANCES APPLY TO FINISHED PART IN INCHES.
 ALLOWABLE TOLERANCES UNLESS SPECIFIED OTHERWISE: NONE ±0.5
 X.X DECIMAL ±0.1 X.XX DECIMAL ±0.02 X.XXX DECIMAL ±0.005
 ANGLES ±1 DEGREE SURFACE FINISH 128 microinch RMS